

## P.I. Engineering

## **Installing Light Pipe Blockers**

Key plungers must be removed from the X-keys to make room for the light pipes and the blockers must be glued down or the elastomeric dome will force them to pop out.



1. Using a pair of needle-nosed pliers with cross hatched jaws, grip the cross of the stem of the plunger and pull straight upward.



2. Apply a drop of glue to each post on the blocker.



3. Press the blocker firmly into place and hold or clamp it down until the glue sets.

A super glue gel will set in about ten seconds. A PVC solvent glue will make a more permanent bond, but will take about 5 hours to set.

